

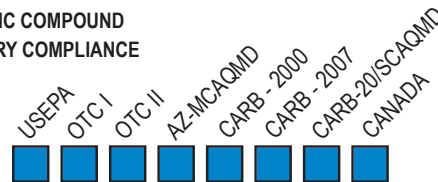
# PRODUCT DATA

## ALUMI-CON

Super-concentrated chemically active water-based concrete form release agent for aluminum forms.

VOLATILE ORGANIC COMPOUND  
(VOC) REGULATORY COMPLIANCE

ALUMI-CON



### HOW IT WORKS

ALUMI-CON is an economical super-concentrated concrete form release agent that chemically reacts with the alkalis in concrete to form a slippery soap film that prevents form sticking and concrete buildup on aluminum form surfaces.

### APPLICATIONS

- ◆ Use on new or previously used seasoned aluminum-faced forms.
- ◆ Ideal for use on hand-set and crane-set aluminum wall forms.
- ◆ Use on both smooth-faced and brick pattern aluminum forms.

### ADVANTAGES

- ◆ Economical and higher-performance alternative to higher-cost petroleum-based form release agents.
- ◆ Dries fast and is not slippery.
- ◆ Resists removal by normal rain showers.
- ◆ Easily diluted with water, kerosene or fuel oil and stays well-mixed.
- ◆ Variable dilution rate allows user the freedom to maximize product performance depending on concrete mix design, stripping schedule, and weather conditions by simply adjusting the dilution mix ratio.
- ◆ Outstanding emulsion stability. When diluted with water, ALUMI-CON product components stay mixed longer.
- ◆ Reduces form maintenance costs when used as a form maintenance coating to soften concrete buildup on aluminum forms by simply reducing the dilution ratio.
- ◆ Will not freeze unless diluted with water.
- ◆ Low odor—does not contain fuel oil.
- ◆ Nonflammable.
- ◆ Green Engineered™ when diluted with water—better for health and the environment.
- ◆ Meets all federal and state VOC requirements.

### ⚠ PRECAUTIONS ⚠

- ◆ ALUMI-CON is a super-concentrated form release agent and must be diluted with water prior to use. See USE INSTRUCTIONS.
- ◆ Water-based chemically active form release agents are not visible on applied surfaces once dry. This is normal and does not affect release agent performance. After form stripping, a white, powdery film will be present on form surfaces. This causes no adverse effects on the form or the concrete and should not be confused with buildup.
- ◆ Not recommended where forms are to be removed in less than 12 hours, unless artificial heat or accelerating admixtures are used to hasten development of concrete surface strength.

- ◆ ALUMI-CON will not freeze unless diluted with water. If diluted with water and allowed to freeze, product may separate, rendering it unsuitable for use.
- ◆ Product must be allowed to dry prior to contact with wet concrete or rain. Drying time will vary depending upon ambient temperature and humidity conditions. Reapply ALUMI-CON if treated form surface is exposed to rain prior to drying.
- ◆ Diluting ALUMI-CON with a petroleum distillate such as kerosene or fuel oil may result in exceeding federal or state VOC regulations. Contact Nox-Crete for specific information concerning your application.
- ◆ Concrete mix designs and aluminum alloy compositions can vary widely, affecting the performance of ALUMI-CON. Therefore, user is advised to verify satisfactory performance with an adequate test under anticipated use conditions.

### USE INSTRUCTIONS

- ◆ Request current product literature, labels, and safety data sheets from Nox-Crete and read thoroughly before product use.
- ◆ Site environmental conditions, substrate conditions, and construction have a major effect on product selection, application methods, procedures and rates, appearance, and performance. Product literature provides general information applicable to some conditions. However, an adequate site test application by the purchaser or installer in advance of field scale use is mandatory (irrespective of any other verbal or written representations) to verify that product and quantities purchased can be satisfactorily applied and will achieve desired appearance and performance under intended use conditions.
- ◆ New aluminum forms should be either factory seasoned or field seasoned prior to the application of ALUMI-CON. Use Nox-Crete's SEASONOX to season and condition new unseasoned forms. Contact Nox-Crete for specific field seasoning instructions.
- ◆ Form surfaces do not have to be completely dry in order to apply ALUMI-CON. Small quantities of water on the form surface, such as dew, will not affect its performance.
- ◆ ALUMI-CON must be diluted prior to use. Product may be diluted with water, kerosene or fuel oil (see PRECAUTIONS). Typical dilution rate is one part ALUMI-CON to six parts diluent. When diluted with water, an ALUMI-CON and water emulsion is formed. Like all emulsions, periodic mixing is required to prevent product separation.
- ◆ To simplify dilution of ALUMI-CON with water, use Nox-Crete's MIX STATION, which provides accurate, dependable and economical dilution and mixing performance. Comes equipped with mixing plugs to accommodate varying product temperature conditions—see chart at the end of this document.
- ◆ ALUMI-CON is most easily applied using a low pressure sprayer. For hand pump spray applications, use Nox-Crete's PERFECT FORM SPRAYER. For power spray application, use Nox-Crete's PERFECT POWER SPRAYER.

Form Release Agents

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- ◆ Best results are obtained when a uniform application of ALUMI-CON is applied immediately following form stripping. Allow coated form surfaces to dry prior to placing concrete.
- ◆ Application rate required is a function of form surface texture and surface condition and should be verified with test application. Typical application range is 800 - 1,000 sf / gal. (20 - 15 sm / L).
- ◆ Do not over-apply. Excess material, runs and puddles can adversely affect performance and should be picked up promptly with rags.
- ◆ Ambient form surface temperature must be excess of 32° F (1° C) to prevent product from freezing if diluted with water.
- ◆ Prevent material overspray from contacting reinforcing steel and/or tensioning cables.
- ◆ Application equipment and overspray can be cleaned with detergent and water.
- ◆ For use as a maintenance coating to remove hardened concrete buildup, dilute one part ALUMI-CON to three parts water or other diluent.

## TECHNICAL DATA

<b>Bulk Density</b>	7.7 lbs. / gal. (0.92 kg / L)
<b>Flash Point</b>	>200° F (>93° C)
<b>Odor</b>	Pleasant
<b>VOC</b>	<100 g / L
<b>VOC Classification</b>	Form Release Agents

## PACKAGING

Product is packaged in 5 gal (19 L) pails, 20 liter pails, 55 gal (208 L) drums, 200 liter drums, 275 gal (1,040 L) totes and 1,000 liter totes.

## SHELF LIFE

Shelf life is 2 years. Use before the "USE BY" date stated on product packaging.

## HANDLING/STORAGE

Store in a dry location within a temperature range between 40°F (4°C) and 100°F (38°C).

## AVAILABILITY AND TECHNICAL SERVICES

In addition to corporate offices in Omaha, Nebraska, Nox-Crete, Inc. maintains regional offices and distribution centers in principal markets throughout the world. For source or technical information, call 800-669-2738 or 402-341-2080.

## LIMITED WARRANTY

### NOTICE-READ CAREFULLY

#### CONDITIONS OF SALE

NOX-CRETE offers this product for sale subject to, and Buyer and all users are deemed to have accepted, the following conditions of sale and limited warranty which may only be varied by written agreement of a duly authorized corporate officer of NOX-CRETE. No other representative of or for NOX-CRETE is authorized to grant any warranty or to waive limitation of liability set forth below.

#### WARRANTY LIMITATION

NOX-CRETE warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, NOX-CRETE will replace the defective product with new product without charge to the purchaser.

NOX-CRETE makes NO OTHER WARRANTY, either express or implied, concerning this product. There is NO WARRANTY OF MERCHANTABILITY. In no case shall NOX-CRETE be liable for special, indirect or consequential damages resulting from the use or handling of the product and no claim of any kind shall be greater in amount than the purchase price of the product in respect of which damages are claimed.

#### INHERENT RISKS

NOX-CRETE MAKES NO WARRANTY WITH RESPECT TO THE PERFORMANCE OF THE PRODUCT AFTER IT IS APPLIED BY THE PURCHASER, AND PURCHASER ASSUMES ALL RISKS ASSOCIATED WITH THE USE OR APPLICATION OF THE PRODUCT.

## MIX STATION PLUG CHART

To ensure proper dilution ratio, select the proper mixing plug based on the actual product temperature. Product temperature and ambient temperature are not necessarily the same.

### Release Agent Use

1:6 Recommended Dilution Ratio

Plug #	Product Temperature
6	40° F (4.4° C) - 45° F (7.2° C)
5	45° F (7.2° C) - 52° F (11° C)
4	52° F (11° C) - 59° F (15° C)
3	59° F (15° C) - 85° F (29.4° C)

### Maintenance Coat Use

1:3 Recommended Dilution Ratio

Plug #	Product Temperature
Remove Plug	50° F (10° C) - 65° F (18.3° C)
6	65° F (18.3° C) - 85° F (29.4° C)

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Updated 12/08/25. This version replaces all previous versions.

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